### PORTICO SAW



## About

Allows cutting several blocks of different dimensions simultaneously. Greater cut capacity using less space, no need for huge foundations. The Gantry structure allow an perfect union of all components, since the lateral twin pillars connected over create an perfect ring, all frame are manufactured in double size, that supports an double bridge where works an travel cutting car, that don't moves on vertical, is connected by the milling surfaces over 6 contact rails.

All the double bridge system, which is connected on both laterals supports and under by metallic profiles. Provides the displacement of the cutting car, and all elements together as they are completely linked by wedding process moves up and down on laterals, those over an portico system moves on rails.

Based on robustness this equipment are able to cut the must hard granites in the world. With experience and tested components over more than 50,000 working hours we warranty the must efective and low cost saw to high thickness.

## Technical Features

HIGH PERFORMANCE, MANUFACTURED IN DOUBLE, UNLIMITED POWER AVAILABLE

✓ Diameter maximum Vertical – 137,1/2 inch (in) / 3,5 meters (mt)

√ Maximum Cut Height (Flange 16in/40cm; 19,3/4in/50cm; 21in/53cm) disc 106 in / 2,7 mt 45 in / 114 cm disc 118 in / 3 mt 49 in / 124 cm

58 in / 147 cm

disc 137,1/2 in / 3,5 mt

✓ Regular Vertical Effective Travel – Z axis = 55 in / 1,4 mt; 67 in / 1,7 mt √ Regular Cutting Capacity on Horizontal Axis = 142 in / 3,6 mt with max.disc ✓ Power Admitted on Cutting Motor starting on 45 Kw (60 Hp) until 160 Kw (220 Hp)

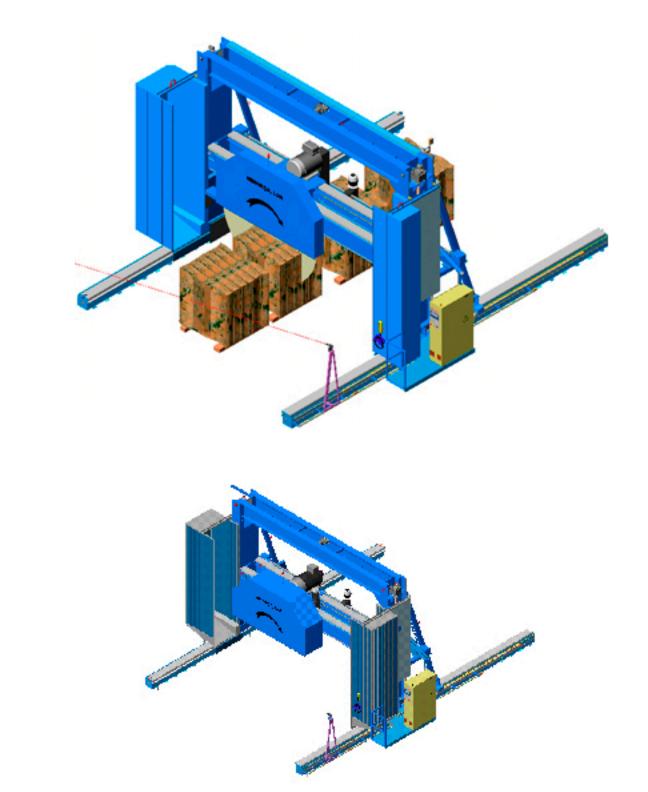
✓ Approximate Minimum Weight – 42,500 lbs / 19,300 Kg √ Maximum Height Required over rails – 202,3/4 in / 5,15 mt ✓ Internal distance between rails: 244 in / 6,2 mt

√ Maximum cutting speed shift – 531,1/2 in / 13,5 mt by minute

✓ Admitted peripheral speed of the cutting saw – 78,1/2 in / 20 mt /second (will be selected to one specific material with 30 % oscilation to more or less) ✓ Displacement over lateral rails capacity: 287,1/2 in / 7,3 mt with 393,1/2 in / 10

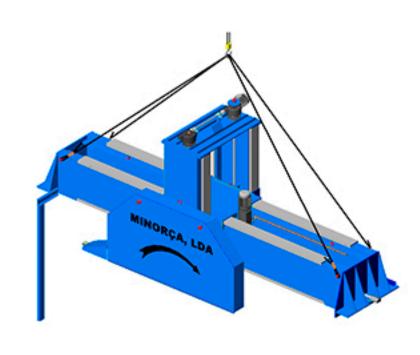
mt √ Travel rails admitted – 216,1/2 in / 5,5 mt – 236 in / 6 – 334,1/2 / 8,5 – 393,1/2

/ 10 mt ( Maximum length 78,1/2 in / 20 mt )



# Saw on Double Bridge Over Portico on Rails

## DOWNLOAD PDF



An frame manufactured all in double size, that supports an double bridge with cutting capacities until 58in / 147cm

### With security system

**Bridge With 12 Contact Points** 

### disc 106 in / 2,7 mt 45 in / 114 cm

49 in / 124 cm disc 118 in / 3 mt 58 in / 147 cm disc 137,1/2 in / 3,5 mt Multi disc over long shaft

(As an example of start on)

Shaft with 11 in / 28 cm long - Spacers with 11 in / 28 cm diameter

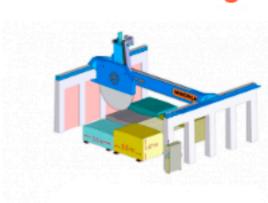
13,3/4 in / 35 cm disc 47 in / 1,2 mt 15,3/4 in / 40 cm disc 51 in / 1,3 mt 25, 1/2 in / 65 cm disc 63 in / 1,6 mt 25,9/16 in / 65 cm disc 70,1/2 in / 1,8 mt

OR FULL AXLE / Shaft under carriage model.

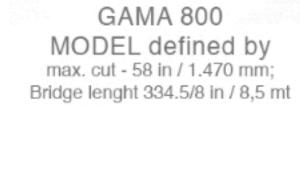
31,1/2 in / 80 cm disc 82,1/2 in / 2,1 mt

35,3/8 in / 90 cm disc 90,1/2 in / 2,3 mt

### High capacity on discs and lenght



HERCULES SERIES

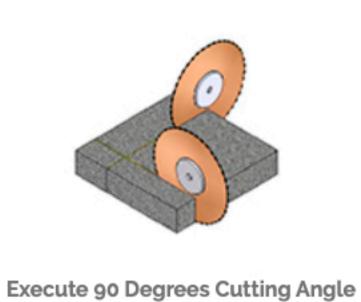




**Multi-Wire** 

**Bloc Saw** 

MODEL defined by max. 78,1/2 in / 2 mt height 5 or 10 wire saw cables



By the use of an continuous rotation bench allowing 32 tons can execute both cutting sides

Vertical Cutting For Slabs Production



**Working Types** 

lubrication check up

Double Bridge Beams With Travel Saw Car in Ring of 12

**Contact Points** 

## More Displacement on **Pillars** Displacement Cutting Cars Working Bench's Over Bench

Increase Potential

Bloc Saw on Concrete Walls Easy Assembly and Durability

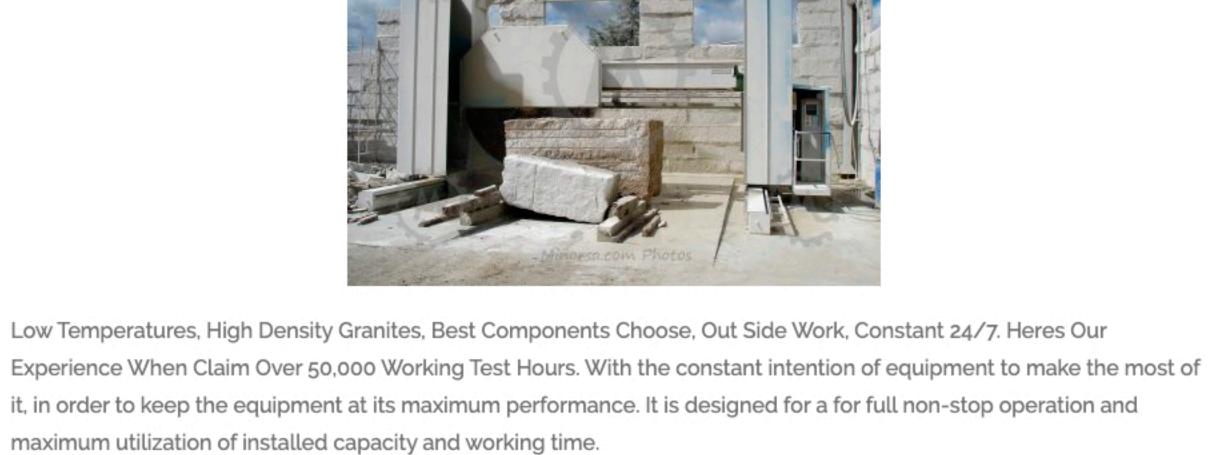
Common Parts

Overall FootPrint On Request Part's

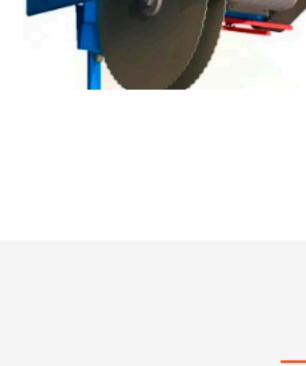
Horizontal Work

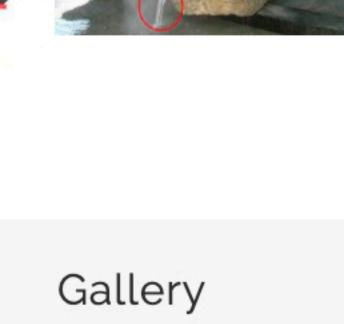
Multi-Wire

High Resistance Parts, Tested On Limit's



Multi disc assemble









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